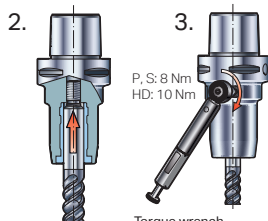
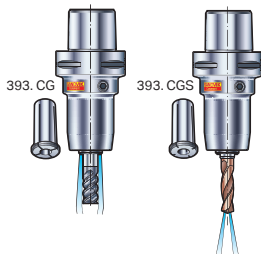
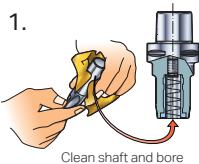


Handling



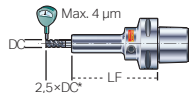
Torque wrench
Ordering code:
5680 099-01

Bore size mm	Cylindrical	Weldon	Whistle Notch	ISO 9766
With collet	✓	✓	✓	✓
6, 12, 20,	✓	✓	✓	✗
25, 32	✓	✗	✗	✗

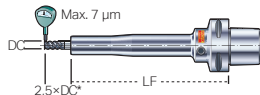
Technical specifications

Max run-out

P, S, HD
LF ≤ 125 mm (4.921 inch)



P, S
LF < 190 mm (7.480 inch)

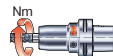


*) 2,5×DC and max 50 mm (1.97 inch)

Balancing according to ISO 16084

For more information visit:
www.sandvik.coromant.com

Min torque transmission *)



mm	P	S	HD
6	12 Nm		
12	77 Nm	80 Nm	
20	255 Nm	300 Nm	370 Nm
25		400 Nm	600 Nm
32			900 Nm

*) Tested with h6 shank with min tolerance

Temperature

Operating temperature:
20-70°C (60-170°F)

Optimal temperature:
max 50°C (120°F)



www.sandvik.coromant.com/corochuck930

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AB Sandvik Coromant
Rev 2014.07 Rev 2016.03
Rev 2019.01


Technical specifications


Clamping length min/max

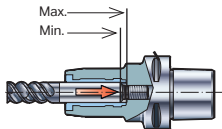
Type	Bore Ø mm	Min. mm	Max. mm	Screw *)
P	6	27	37	**)
P	12	36	46	5512 066-09 (M5)
P	20	41	51	5512 066-12 (M10x1)
S	12	36	46	5512 066-12 (M10x1)
S, HD	20	41	51	5512 066-13 (M12x1)
HD	25	47	57	5512 066-13 (M12x1)
HD	32	51	61	5512 066-13 (M12x1)

Minimum torque transmission with reduction collet

P 	Bore with reduction collet Ø mm							
	4	6	8	10	12	16	18	20
Bore Ø mm	6	6	12					
Bore Ø mm	12	10	17	28	44	77		
Bore Ø mm	20	30	34	60	65	95	135	195
Bore Ø mm								255

S 	Bore with reduction collet Ø mm						
	6	8	10	12	16	18	20
Bore Ø mm	12	20	40	60	80		
Bore Ø mm	20	40	80	100	125	200	250
Bore Ø mm							300

HD 	Bore with reduction collet Ø mm					
	12	16	18	20	25	32
Bore Ø mm	20	150	230	290	370	
Bore Ø mm	25	200	350	420	530	600
Bore Ø mm	32	240	320	350	400	540
Bore Ø mm						900

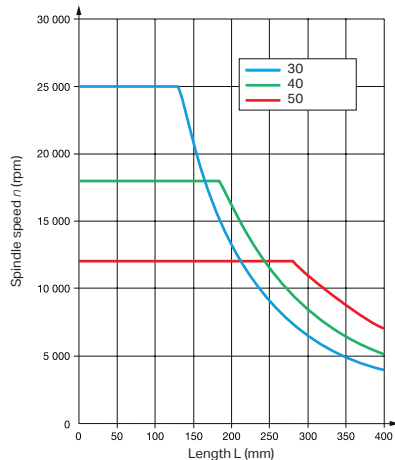


P = Pencil, S = Slender, HD = Heavy Duty

*) Length adjustment screw adjustable 10 mm

***) No screw

Allowed spindle speed – 7/24 tapers



Allowed spindle speed – HSK-A, Coromant Capto

